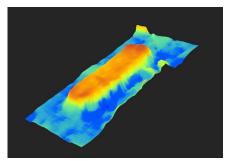


iS6059 SPI

Excellent technology for solder and sinter paste inspection

3D SPI

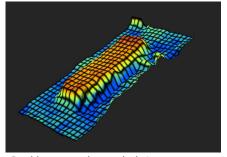
High-Throughput Paste Inspection with Maximum Accuracy



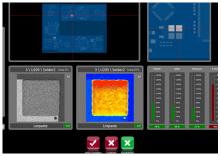
Color-assisted 3D solder paste volume calculation



Paste bridge after soldering



3D solder paste volume calculation with grid pattern



User-friendly overviews in vVision

Extremely high throughput due to FastFlow handling

Enhanced quality and speed of inspection

Four angled views for shadow-free inspection images

High reproducibility

Very easy operation: color images for verification and efficient program generation

Customer hotline and website, remote maintenance

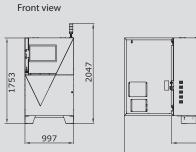
The iS6059 SPI is a 3D SPI system that offers unbeatable advantages for economical SMT production. Key features include an inspection speed of 90 cm²/s and a field of view size of 58 mm by 58 mm. The orthogonal optical resolution is 12 μ m and is combined with four angled views to deliver perfect, shadow-free inspection results – which are key for very small inspection areas. Viscom's optional FastFlow handling offers extremely high throughput rates. Assemblies are synchronously infed and outfed at high speed.

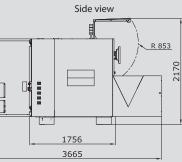
This system, configured to meet optimum cost/benefit aspects, is based on the unique and proven XM camera technology from Viscom and combines precise defect detection with the highest inspection speed. The iS6059 SPI inspects all quality criteria for solder paste deposits, including volume, shape, surface, height, offset, paste bridges and paste smearing.

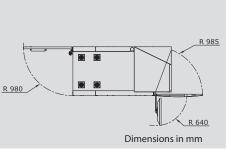
Evaluating the 3D measurement data and linking the results via Quality Uplink with the paste printer, placement system, AOI and AXI allows for effective process control and sustainable quality improvement. In this way, Viscom's 3D SPI system delivers indications of process weaknesses that can be automatically adapted, e.g. adjusting the screen cleaning cycles or correcting print displacement or placement offset.



Technical Specifications iS6059 SPI







Top view

iS6059 SPI

| Inspection scope | | Solder paste deposits (stencil printing or dispensing technology, up to pad sizes for 01005 compo- nents); sinter paste, adhesives, surface, height, print displacement, smearing, shape, coplanarity, open area analysis, OCR, DMC |
|-------------------|-----------------------------|---|
| Camera technology | | XM-SPI-II |
| | 3D sensor technology | |
| | Z-resolution | 0.1 µm |
| | Z-range | Up to 5 mm (0.2") |
| | Angled view cameras | |
| | | |
| | Number of megapixel cameras | 4 |
| | Orthogonal camera | |
| | Resolution | 12 µm |
| | Field of view | 58 mm x 58 mm (2.3" x 2.3") |
| | | |
| Inspection speed | | Up to 90 cm ² /s |
| Software | User interface | Viscom vVision/SI EasyPro |
| | Statistical process control | Viscom vSPC/SPC, open interface (optional) |
| | Verification station | Viscom vVerify/HARAN |
| | Remote diagnosis | Viscom SRC (optional) |
| | Programming station | Viscom PST34 (optional) |
| System computer | Operating system | Windows® |
| | Processor | Intel®Core™i7 |
| PCB handling | PCB dimensions | 508 mm x 508 mm (20" x 20"); long-board option available |
| | PCB support | Optional |
| | Transport height | 850 - 950 mm ± 20 mm (33.5" - 37.4" ± 0.8") |
| | Width adjustment | Automatic |
| | Transport concept | Single-track transport system; dual-lane option available |
| | PCB clamping | Pneumatic |
| | Upper transport clearance | 50 mm (2") |
| | Lower transport clearance | 50 mm (2") |
| Other system data | Positioning unit | Synchronous linear motor |
| | Interfaces | SMEMA, Hermes, CFX, third-party providers |
| | Power requirements | 210 V, 60 Hz, 3P/PE +/- 10%; 4 - 6 bar working pressure |
| | System dimensions | 997 mm x 1756 mm x 1753 mm (39.3" x 69.1" x 69") (W x D x H) |
| | Weight | Approx. 1060 kg (2337 lbs) |





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